Claims:

1. A cutting insert for a tool for wellbore milling operations, comprising:
a body having a milling surface angled relative to a mounting surface of the tool, a base, and sides substantially perpendicular to the milling surface.

2. The cutting insert of claim 1, wherein the base is parallel to the mounting surface of the tool.

3. The cutting insert of claim 1, further comprising legs extending from a first portion of the base and legs extending from a second portion of the base such that the legs extending from the first portion are longer relative to the legs extending from the second portion.

4. The cutting insert of claim 1, wherein the milling surface forms an angle relative to the base of between 7º and 8º.

5. The cutting insert of claim 1, further comprising at least a leg extending from the base.

6. The cutting insert of claim 5, wherein the at least a leg extends substantially .005 inches.

7. The cutting insert of claim 1, further comprising at least a spacer extending from at least a portion of at least one of the sides.

8. The cutting insert of claim 7, wherein the at least a spacer extends substantially .015 inches.

9. The cutting insert of claim 1, further comprising:
at least a spacer extending from at least a portion of the sides; and
at least a leg extending from the base.

10. A cutting insert for a tool for wellbore milling operations, comprising:

a body having a milling surface, a base, and sides;

at least a spacer extending a first distance from at least a portion of the sides; and

at least a leg extending a second distance from the base, wherein the first distance is longer than the second distance to provide a higher bond strength between the base and the tool than between adjacent inserts.

11. The cutting insert of claim 10, wherein the at least a leg extends substantially .005 inches.

12. The cutting insert of claim 10, wherein the at least a spacer extends substantially .015 inches.

13. A method for using a milling insert with a milling tool, comprising:

attaching a plurality of adjacent milling inserts to a mounting surface of the milling tool, each milling insert having a milling surface angled relative to a mounting surface of the tool and sides substantially perpendicular to the milling surface;

running the milling tool into a wellbore to a position adjacent a material for milling;

rotating the milling tool, thereby milling the material.

14. The method of claim 12, wherein the attaching comprises brazing the milling inserts.

15. The method of claim 12, wherein the attaching comprises welding the milling inserts.

16. The method of claim 12, wherein the adjacent milling inserts are spaced apart from each other substantially .015 inches.

17. The method of claim 12, wherein the adjacent milling inserts are spaced from the milling tool substantially .005 inches.

18. The method of claim 12, wherein the adjacent milling inserts are spaced from the milling tool substantially .005 inches and the adjacent milling inserts are spaced apart from each other substantially .015 inches.

19. The method of claim 12, wherein a base of the milling insert is parallel to the mounting surface of the tool.

20. The method of claim 12, wherein the milling insert includes legs extending from a first portion of a base and legs extending from a second portion of the base such that the legs extending from the first portion are longer relative to the legs extending from the second portion.